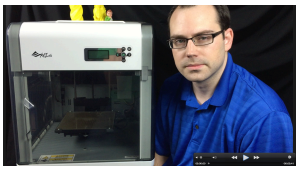
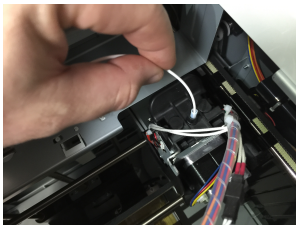
Name: Ammon Smith
Date: 02/02/2015
Title of Video: Replace Filament
Storyboard Version Number: 01

Time	Image	Narration/Music/Transition
Total Time 0:00–0:19 1 second fade included 0:19		**Narration: Using a 3D printer is great fun however the last thing you want to have happen is run out of building material in the middle of a print, and eventually you you will run out. Keep an eye on the amount you have left to be sure not to get caught off guard. In the case of the Da Vinci 1.0, that building material is plastic filament.** **Music:** GarageBand – Original Composition **Transition:** Crossfade
Total Time 0:19–0:29 0:10		**Narration: To replace the filament you will need to run the Change Cart command on your printer, which allows you to safely remove the plastic filament in preparation for the next cartridge.** **Music:** GarageBand – Original Composition **Transition:** Crossfade
Total Time 0:29–0:45 0:16		**Narration: The plastic Filament for the Da Vinci 1.0 comes in a cardboard package like this. Upon removal from the package you will notice a rubber plug. On the cartridge. This needs to be removed to allow the cartridge to properly mount within the printer** **Music:** GarageBand – Original Composition **Transition:** Crossfade
Total Time 0:45–0:57 0:12		**Narration: Open the top panel to the printer and slide the cartridge in where the chip on the bottom as seen here is properly seated. Now install the lock clip ensuring the cartridge is locked in place** **Music:** GarageBand – Original Composition **Transition:** Crossfade
Total Time 0:57–1:08 0:11		**Narration: you now extend the filament out and insert it into the extruder head. Activating the filament installation command on the printer ensures that the filament is ready for the next print.** **Music:** GarageBand – Original Composition **Transition:** Crossfade

Name:
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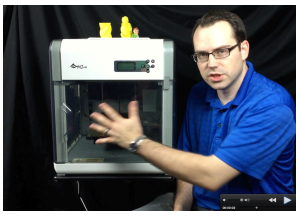
Total Time 1:08–1:15 0:7		**Narration: You are now ready to meet the needs of you next client and begin the fun of 3D printing anew!** **Music:** GarageBand – Original Composition **Transition:** Fade out **Notes – Transitions may exceed time frame noted to give appropriate screen time for images or actions shown during the video. Total video time will not exceed 1:30 minutes.**